

# Unloading and Unpacking Instructions

Machine Net Weight: 2850kg, Machine Gross Weight: 3250kg

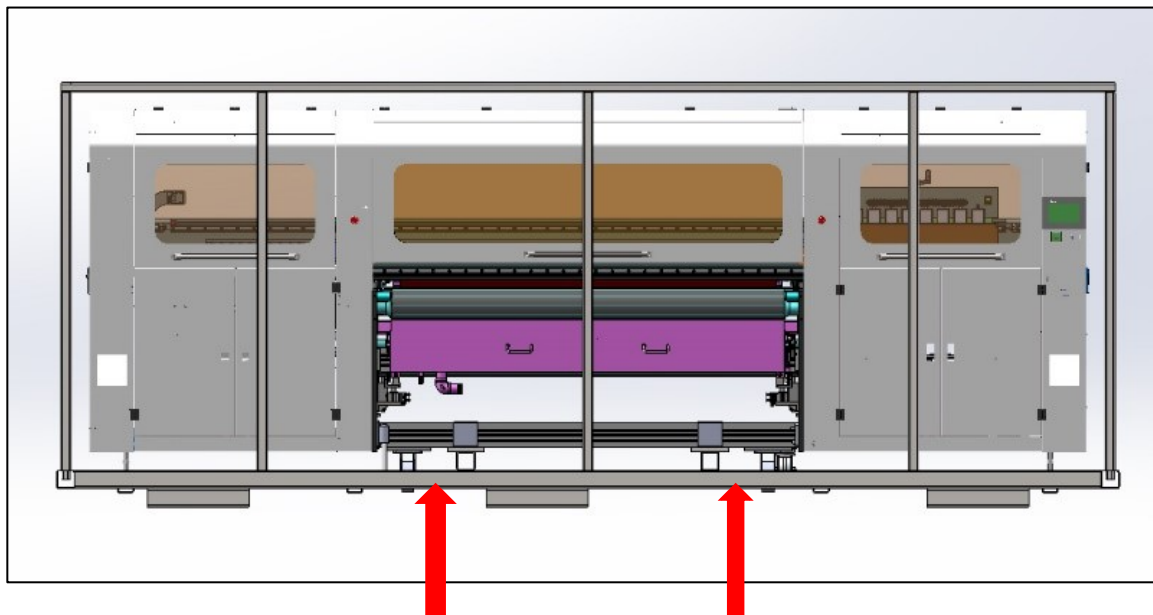
Dryer Net Weight: 650 kg, Gross Weight: 850 kg

Feeder Net Weight: 520 kg, Gross Weight: 720 kg

## Unloading from Container/Lorry

**Note:** Use only Fork Lifts (5 tons capacity) to unload the Machine  
(Requires 2 fork lifts to unload from Container/Lorry)

- Using 1st fork lift, pull out portion of packing cage from the container/lorry.
- Place the 2nd fork lift from side
- Let the truck/lorry move forward.



Place fork lift here, positioning centrally

**Note:** Make sure that the machine is properly balanced over the fork lifts.

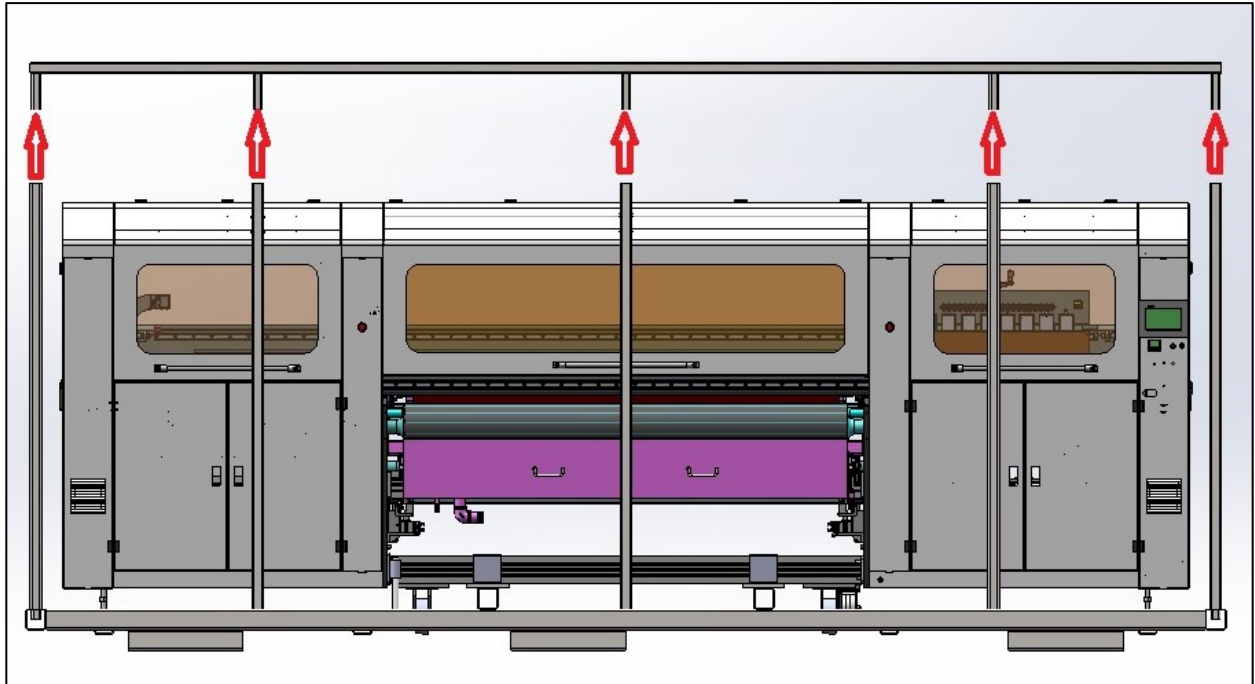
- Place the iron cage on even/levelled floor

**Note:** Please unload and unpack the machine in the presence of service engineer.

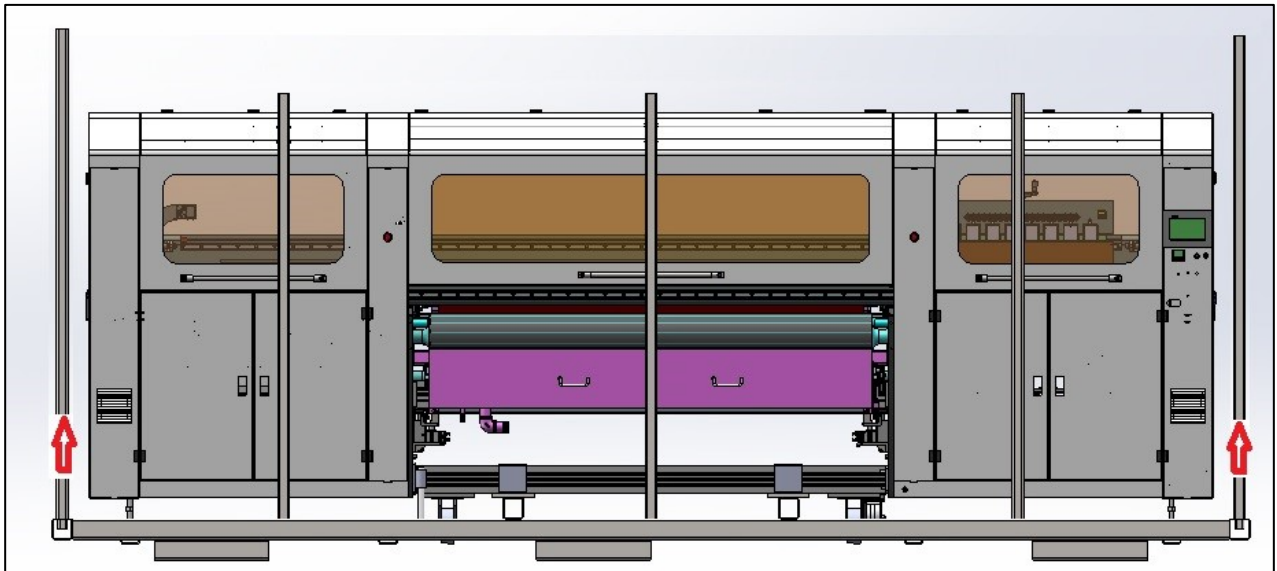
## Removing the Iron Cage of Machine, Dryer and Feeder

- Pull up the top frame of iron cage to remove it, it's just sitting/resting over iron pillars (not screwed).
- Remove the iron pillars by pulling up, in the same way as done for top frame.

### Removing Top Frame of the Machine

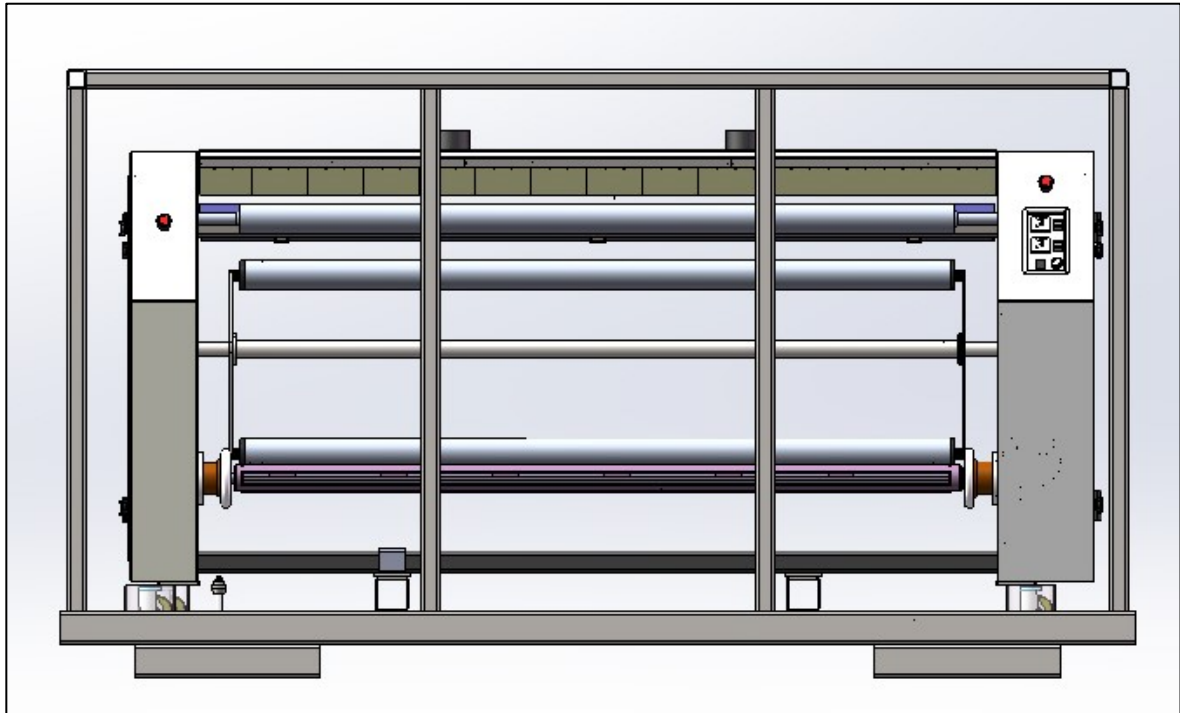


### Removing Side Pillars of the Machine

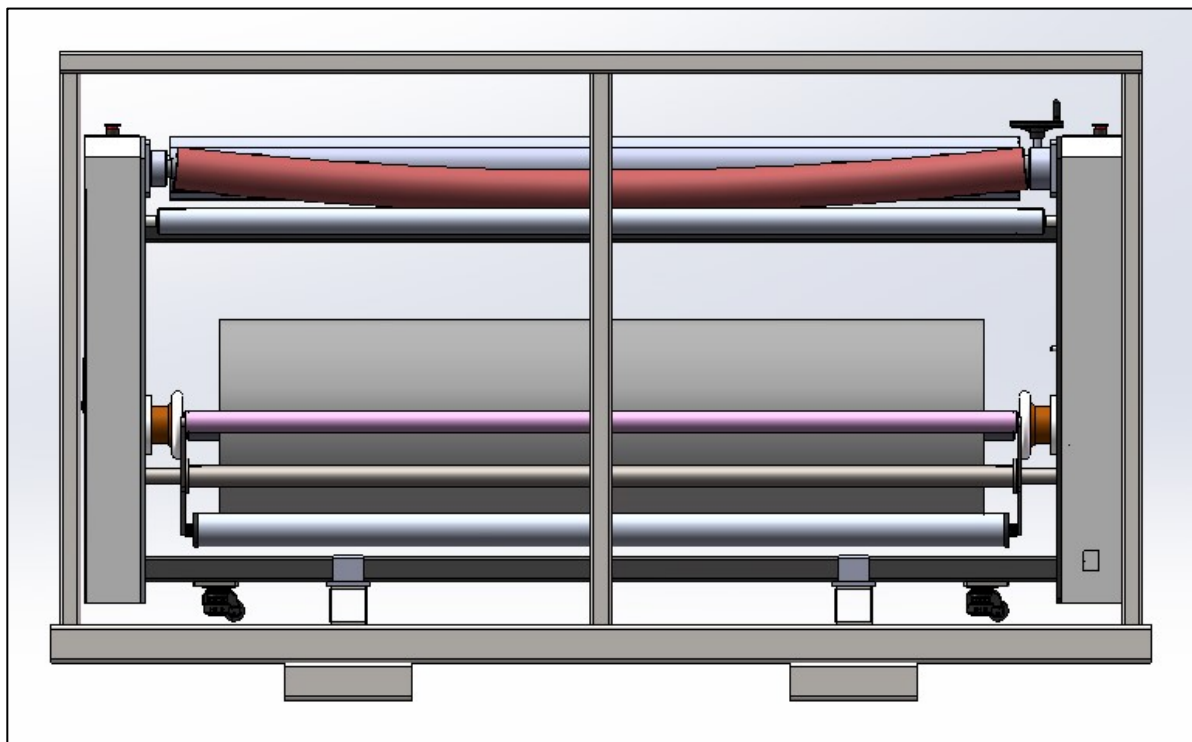


Similarly following the above process for the dryer and feeder

### Dryer



### Feeder



## **Removing the Machine and other parts from Pallet**

**Note:** Machine should be landed as close as possible to the printer room. Additionally, please unpack the machine in the presence of service engineer.

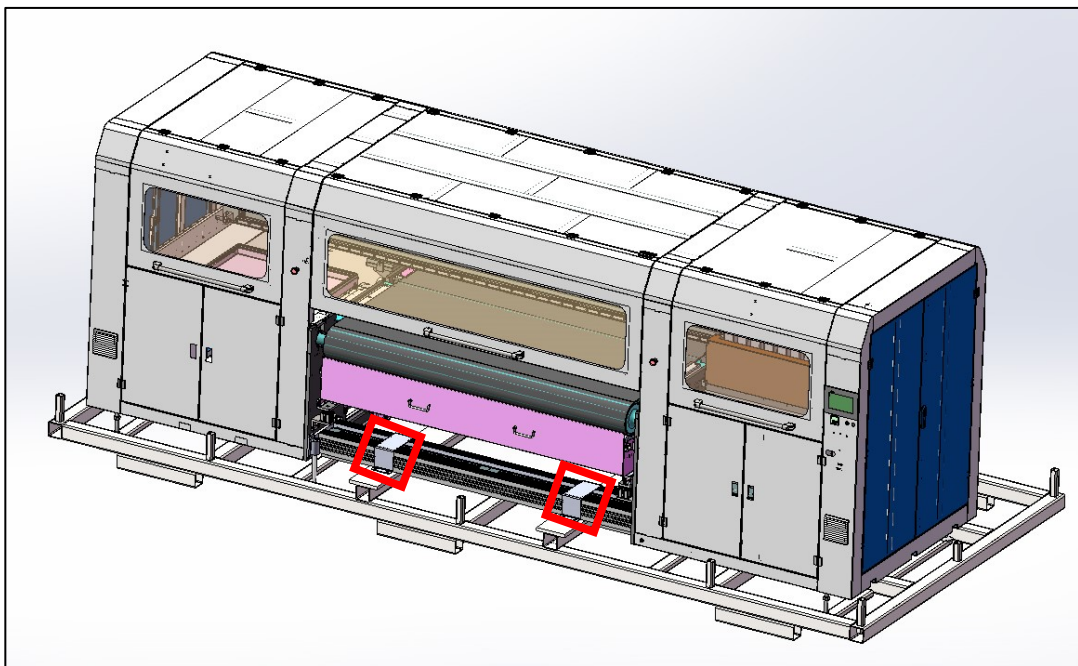
The VastraJet K2 machine is packed into three pallets (machine, dryer and feeder) thus we should unpack or unload all the pallets one by one.

Follow these steps to unload VastraJet K2 machine and its related units:

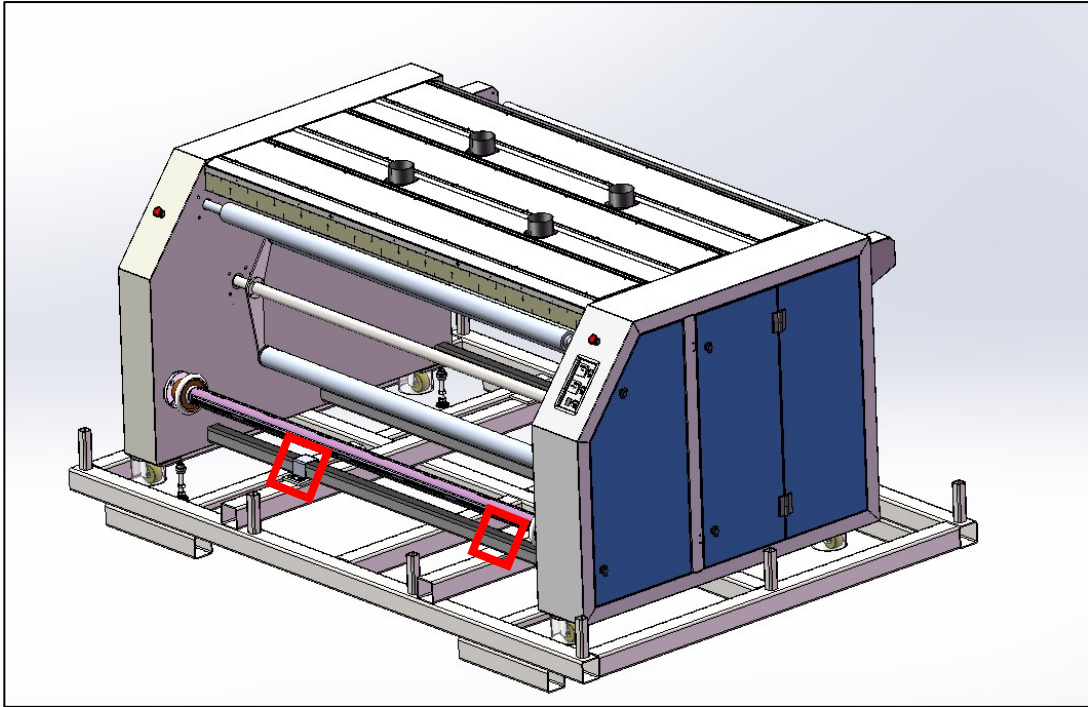
**Step 1:** Carefully remove the poly cover of all the units one by one. The water tank and pipes are packed with the Feeder unit. Thus, remove them.

**Step 2:** Remove brackets (U bracket) from all the units (machine, feeder and dryer) to detach them from the base pallets.

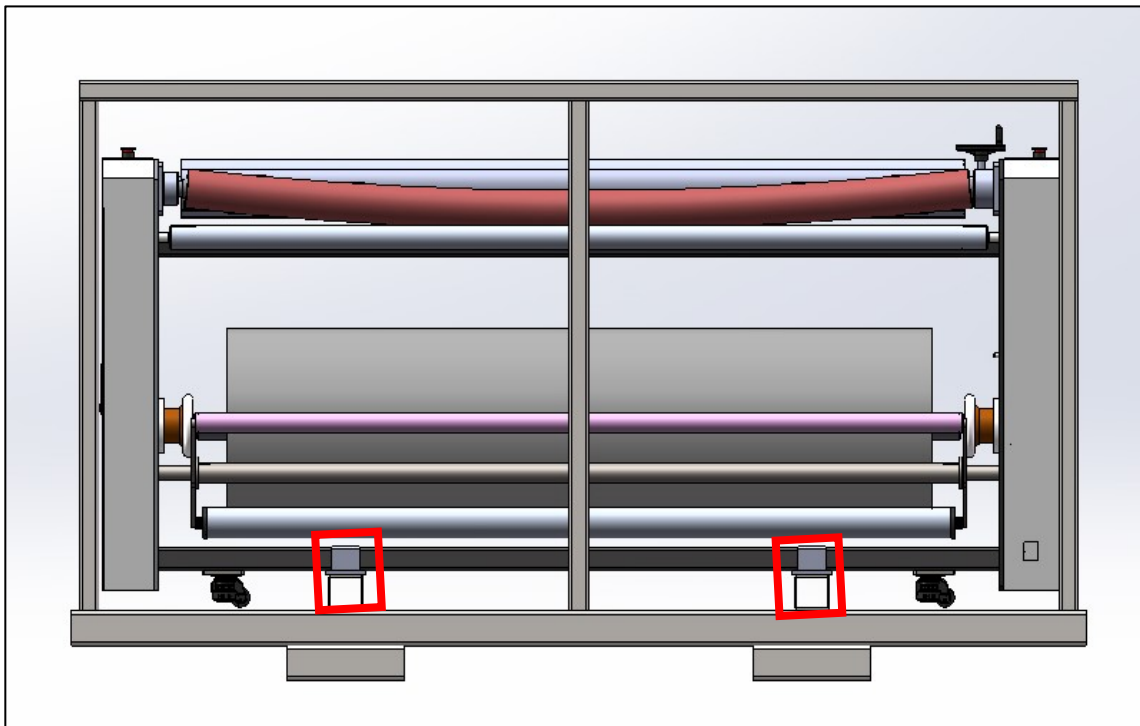
### **A. Remove all the Four Brackets from Front and Back**



## **B. Remove Two Brackets From the Front Side**



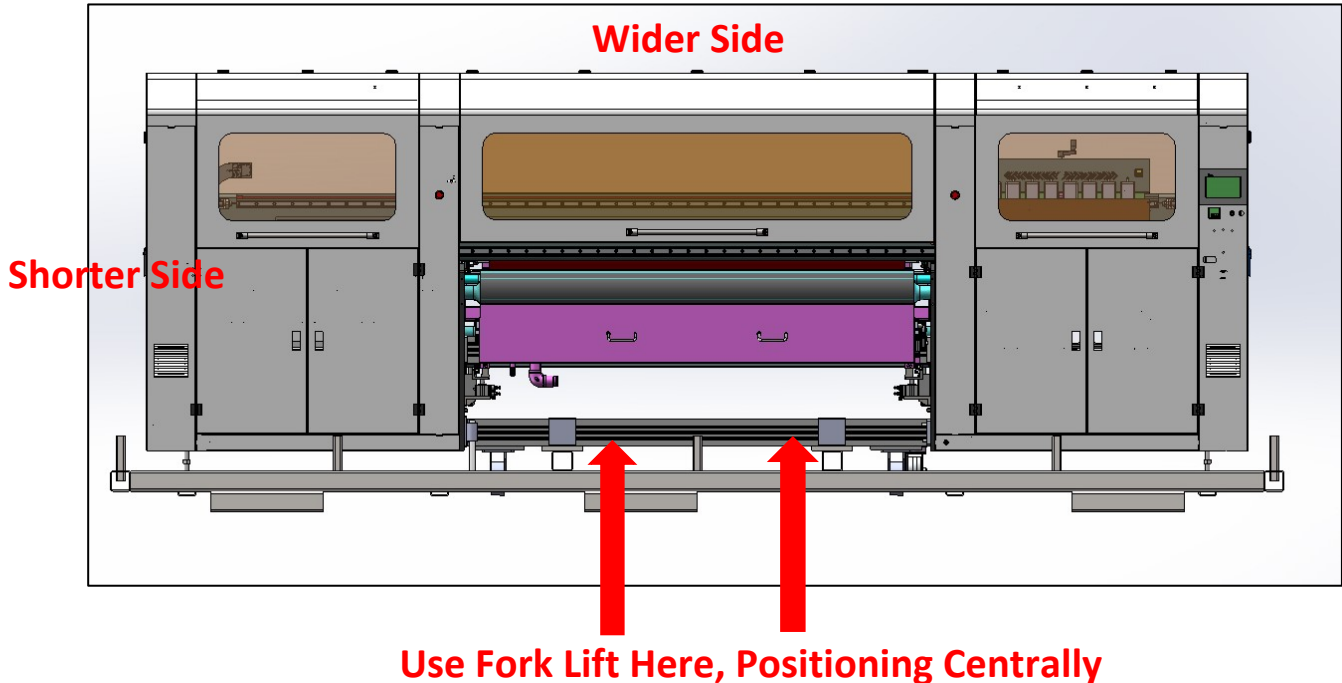
## **C. Remove Two Brackets From the Front Side**



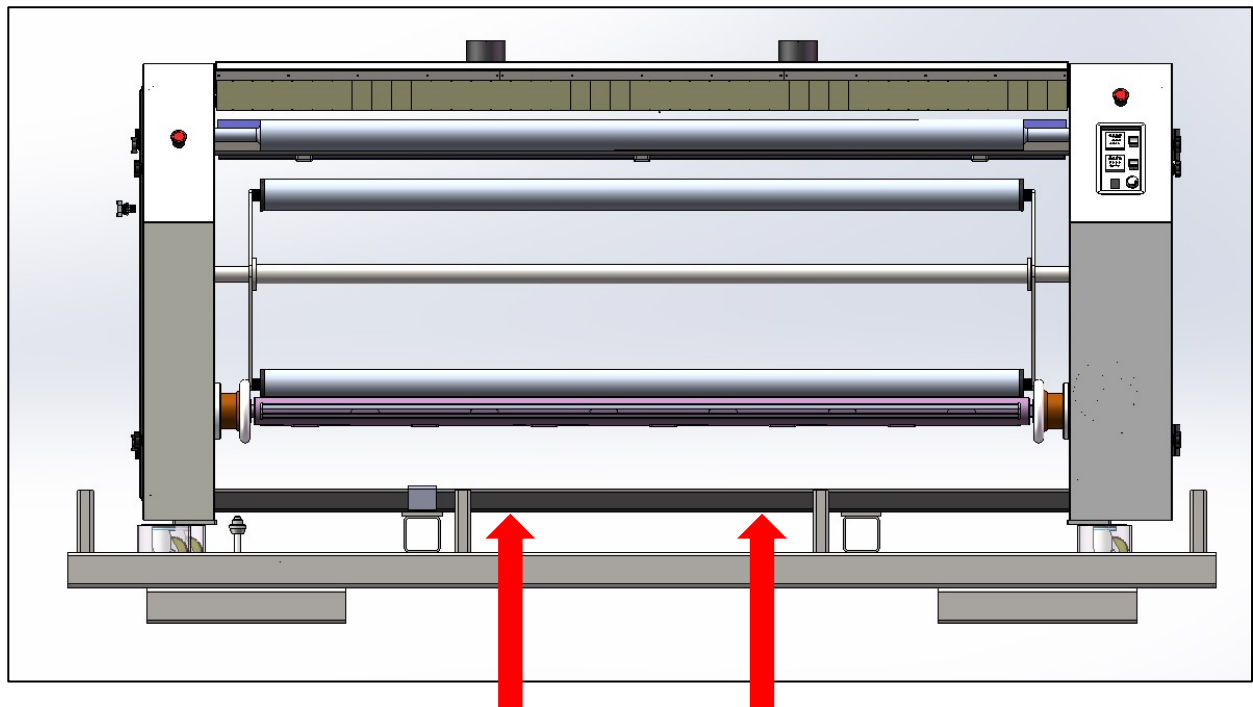
**Step 3:** Insert fork lift arms at the marked shown below by centering and balancing the machine and its parts.

**Note:** Don't lift the machine from shorter sides (as shown below).

### Machine Box



### Dryer



**Note:** Please follow the similar step for the feeder unit

**Note:** Make sure that the machine is properly balanced over the fork lifts. Don't move the machines before checking that levelers/wheel cork are turned up fully. Remember that lift up the machine from the wider sides only.

**Step 3:** Place on even and clean surface near the Printer room.

**Step 4:** Locate the front and rear sides.

**Step 5:** Move the Machine to Printer room keeping the orientation in mind.

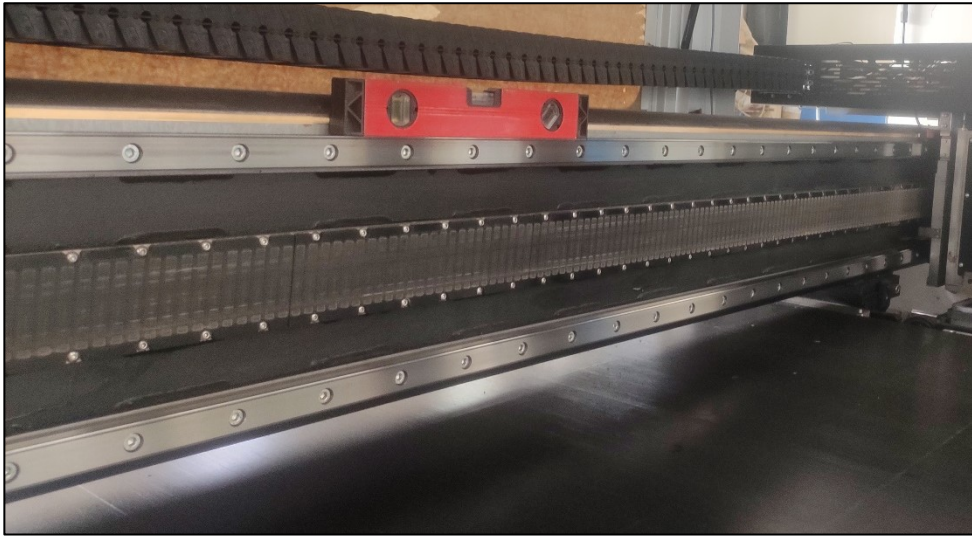
**Step 6:** After this, check the machine levelling (refer to the machine levelling section) and down all the levelers.



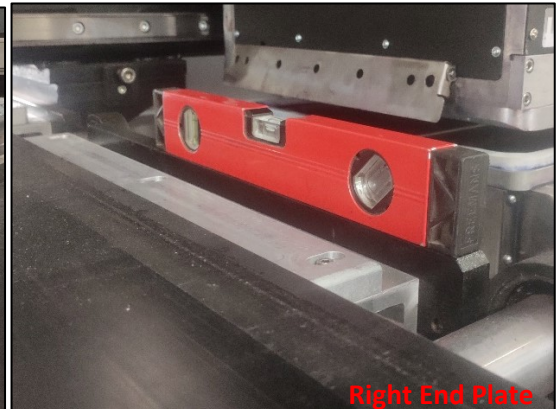
## Machine Levelling

The machine levelling is to be checked at the following locations:

### A. Center of the boom for X axis



### B. Left and Right End Plates for Y Axis



Use the inner corner levellers (fitted with leveler block) to level the machine.

**Note:** Don't use outside levelers primarily for levelling

After machine is levelled, just floor and slightly lock the outside levellers